



# Modular Cooling Towers

PME-XL Series for large plants



# MODULAR COUNTERFLOW COOLING TOWERS

for large industrial and HVAC plants

## PME-XL SERIES

The PME-XL series evaporative cooling towers represent the natural evolution of the PME-E range, designed to offer superior performance in terms of thermal capacity, energy efficiency, quietness and ease of installation.

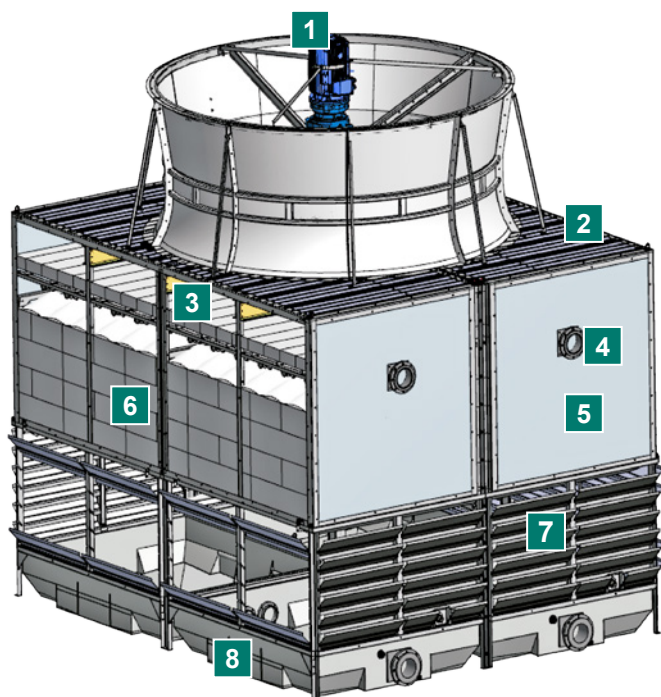
A single cell (with its own corrosion-resistant fibreglass water collection basin) is sufficient to cool up to 5 MW of thermal power, a solution particularly suitable for replacing traditional multi-cell configurations, with significant benefits in terms of reducing installed electrical power and noise impact.

The modular, factory-preassembled design allows for quick installation even in complex systems, simplifying construction site activities.

Multiple, wide access points to the internal parts and the motor-fan unit serve to simplify the overall maintainability of the cooling tower.



## CONSTRUCTION FEATURES



- 1** Motor-fan group with coaxial gearbox high efficiency and low noise
- 2** Walkable top cover made of FRP
- 3** High efficiency drops eliminators pack certified EUROVENT
- 4** Water distribution system with non-clogging tangential nozzles, in PP. Flanged inlet connections.
- 5** Fiberglass side panels and galvanized steel support structure
- 6** Heat exchange pack (PVC or PP) depending on the water to be cooled
- 7** Lower support structure in hot-dip galvanized steel, with FRP splash guards
- 8** FRP water collection tank with smooth inner walls, sloped bottom and rounded edges



# MOTOR-FAN GROUP

**MOTOR-FAN GROUP** with gearbox consisting of:

- 4-pole electric motor, IP 56, insulation class F/B, multi-voltage and multi-frequency, located on the top of the fan
- Coaxial planetary gearbox of a leading brand specifically designed for cooling towers
- Aluminum fan blades with adjustable wing profile when stationary, joined by a central hub fitted on the slow shaft of the gearbox
- Support frame for the entire fan unit and motor/gearbox housing in hot-dip galvanised steel

**DIFFUSER** made of fibreglass with opening sections, designed to optimise the performance of the fan and reduce its power consumption.



## UPPER PART

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fully walkable and made of pultruded fibreglass. Access to the reducer through a special opening in the diffuser.

**NOTE** - On request, a ladder for access and protective railing can be supplied on the fan level, also made of fibreglass (FRP).

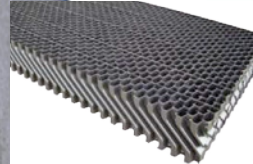


## DROPS ELIMINATORS

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high efficiency **EUROVENT** certified.

Made of thermoformed polypropylene (PP) sheets under vacuum, welded together to form panels of a shape and size that ensure maximum efficiency in separating water drops from the induced air flow, minimising water entrainment.



## WATER DISTRIBUTION SYSTEM

### WATER DISTRIBUTION SYSTEM

made with PN 10 standardised pipes and fittings entirely in PVC (or PP), complete with non-clogging PP spray nozzles of the static type with large passages, with tangential inlet and full cone spray and 120° angle.

The system thus constituted guarantees perfect spraying of the entire filling pack, for its optimal exploitation.

**NOTE** - Standard flanged inlets on the distribution inlet pipe.



## CENTRAL BODY SECTION

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consisting of a load-bearing structure with load-bearing structure in hot-dip galvanised steel profiles, 22 mm side sandwich panels in fibreglass-reinforced polyester resin and isophthalic gelcoat against UV rays.

The upper part of the body houses the drops eliminators panels, with their hot-dip galvanised steel supports. Optionally, on the side opposite the hot water inlets, large opening walls for complete access to the heat exchanger, nozzles and drops eliminators.

## HEAT EXCHANGE PACKS

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Available models:

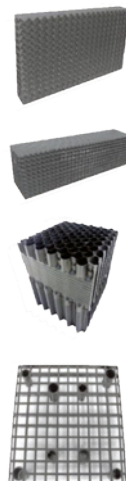
Thermoformed PVC or PP film panels:

- **CW**, for clean water
- **K19**, for clean industrial water
- **NVC** and **NVP**, for moderately dirty water.

Splash, in PVC or PP:

- **NET**, for moderately dirty water
- **GS** and **GSS**, for dirty process water.

**NOTE** - PVC packs are available in ATT version for high temperatures (peaks of 75°C) in PP.



## LOWER STRUCTURE AND WATER COLLECTION BASIN

### LOWER STRUCTURE

The tank section is separated from the body by a steel structure (which is hot-dip galvanised after processing) which houses the fibreglass splash guards.

### WATER COLLECTION BASIN

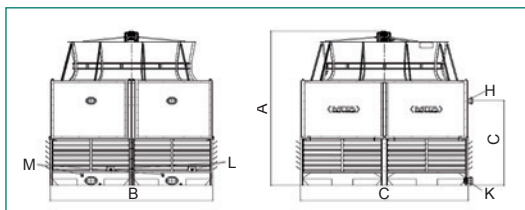
Entirely made of moulded fibreglass. The collection basin has a sloped bottom with no sharp edges to facilitate cleaning. Complete with flanged connection for water intake, overflow, drainage and float valve for replenishing evaporated water.

**NOTE** - Versions available without basin and without lower structure, or without basin with lower structure.

# DIMENSIONS, WEIGHTS AND POWER

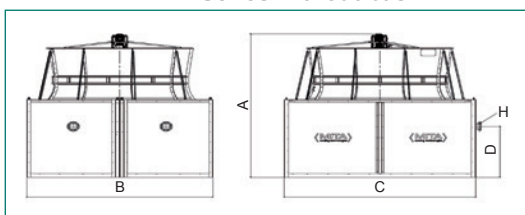
Model	Dimensions		Paks		Fans			Configuration
PME	XL	20	12	CW	1	G	N	A
Product line	Model code	Dimension (m²)	Pack height (mm)	Type	N.	Coaxial	Version	Type
		20 m² 22 m² 23 m² 25 m² 26 m² 27 m² 29 m²		CW K19 NET NVC NVP GS GSS			N Standard S Low noise	A Complete C Without basin

## PME-XL Series with basin



Model	Dimensions				Water connections				Total installed power	Weights	
	A	B	C	D	H	K	L	M		empty	in operation
	mm	mm	mm	mm	Ø in	Ø in	Ø in	Ø in	kW	kg	kg
with basin											
PME-XL20-12CW-1GN-A	6070	4380	4515	3330	6"	8"	2"	2"	30	4700	12770
PME-XL22-12CW-1GN-A	6070	4710	4595	3330	6"	8"	2"	2"	30	5000	14180
PME-XL23-12CW-1GN-A	6070	4380	5215	3330	6"	8"	2"	2"	30	5170	14630
PME-XL24-12CW-1GN-A	6226	4710	5255	3330	8"	10"	2"	2"	37	5530	16090
PME-XL26-12CW-1GN-A	6226	4710	5525	3330	8"	10"	2"	2"	37	5660	16790
PME-XL27-12CW-1GN-A	6226	4710	5775	3330	8"	10"	2"	2"	37	5810	17460
PME-XL29-12CW-1GN-A	6226	4710	6275	3330	8"	10"	2"	2"	37	6040	18700
without basin											
PME-XL20-12CW-1GN-C	4240	4350	4490	1500	6"				30	3580	4610
PME-XL22-12CW-1GN-C	4240	4680	4570	1500	6"				30	3830	5010
PME-XL23-12CW-1GN-C	4240	4350	5190	1500	6"				30	3960	5220
PME-XL24-12CW-1GN-C	4396	4680	5230	1500	8"				37	4270	5650
PME-XL26-12CW-1GN-C	4396	4680	5500	1500	8"				37	4360	5830
PME-XL27-12CW-1GN-C	4396	4680	5750	1500	8"				37	4460	6010
PME-XL29-12CW-1GN-C	4396	4680	6250	1500	8"				37	4640	6300

## PME-XL Series without basin



Model	Dimensions				Water connections				Total installed power	Weights	
	A	B	C	D	H	K	L	M		empty	in operation
	mm	mm	mm	mm	Ø in	Ø in	Ø in	Ø in	kW	kg	kg
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PME-XL29-12K19-1GN-C	4396	4680	6250	1500	8"				37	4640	6300

For data relating to other versions, please write to: [export@mitact.it](mailto:export@mitact.it)

Technical data not binding